

# Gas Heater (TEGH) Conversion Procedure

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Doc. No.	SB-02A
Rev. (Rev. Date)	B 03/18
Written by:	
Eng. Approval:	
Mfg. Approval:	

CONVERSION KIT PARTS INCLUDED									
P/N CKNG-TEGH, NG Conversion Kit (LP to NG)					P/N CKLP-TEGH, LP Conversion Kit (NG to LP)				
Part No.	Part Description	Qty.	Part Picture		Part No.	Part Description	Qty.	Part Picture	
15108-36	Orifice #36 DMS, Main burner, NG	1			15108-50	Orifice #50 DMS, Main burner, LP	1		
15115	Orifice, rate screw, blank stud	1	-	OR	15114	Orifice, rate screw 1.7mm # 51	1	#	
13349	Orifice (0.018), Pilot burner, NG	1	Ĵ		13348	Orifice (0.012), Pilot burner, LP	1		
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### **TOOLS REQUIRED**

•  $\frac{1}{2}$ " and  $\frac{7}{16}$ " Wrench

Long nose pliers

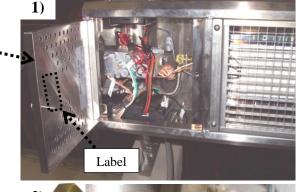
Flat screwdriver

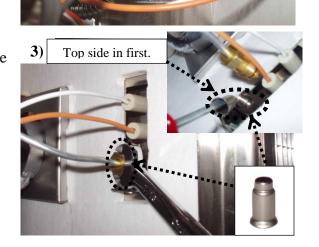
#### **PROCEDURE**

1) Shut-OFF the gas supply and then open the component access door.

Access Door

- 2) Remove the main burner orifice from the brass elbow using a ½" wrench. Replace the main burner orifice accordingly (#36 DMS for NG or #50 DMS for LP).
- 3) Remove the tubing from the pilot burner with a <sup>7</sup>/<sub>16</sub>" open wrench. Remove the pilot burner orifice and insert the appropriate orifice in the same direction as shown on picture 3, (0.018 for NG or 0.012 for LP). Screw the tubing back into the pilot burner.







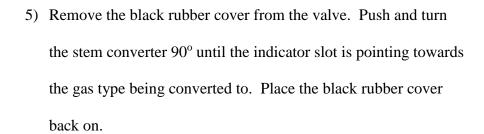
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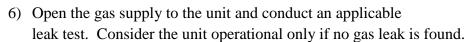
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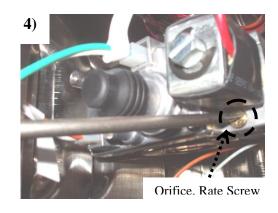
4) Remove the rate screw orifice with a flat screwdriver; you may need to use pliers to pull the rate screw of the cavity. Replace the rate screw orifice accordingly (Blank stud for NG or 1.7mm. # 51 for LP).

**NOTE:** On LP conversion, the rate screw orifice may need to be turned back out by 1 to 2 turns for the burner to have a stable flame on the low setting.

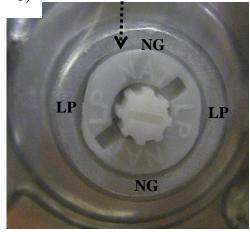




- 7) With a permanent marker, write the following information on the conversion label, such as: Model number indicate on the serial plate, gas converted to, date of the gas conversion, service agency name, address and contact phone number. Without covering the holes on the access door paste the label on the access door as shown on picture 1.
- 8) Gas conversion is complete









PROPOSITION 65 FOR CALIFORNIA RESIDENTS

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### **AVERTISSEMENT**

PROPOSITION 65 POUR LES RESIDENTS DE LA CALIFORNIE

Cancer et Troubles de l'appareil

Reproducteur - www.P65Warnings.ca.gov

**In Massachusetts:** All gas products must be installed using a "Massachusetts" licensed plumber or gasfitter. A "T" handle type manual gas valve must be installed in the gas supply line to this appliance. This applies to permanently installed natural gas and propane installations. This does not apply to propane portable installations using a 20 pound tank.